

Work Order ID 63470

Wednesday, November 03, 2010 10:01:34 A



Page 1

Item ID:	D2182B050	S. O	Accept		Setup	Start	
Revision ID:					Stop		
Item Name:	Clamp Cushion Black						
Start Date:	11/2/2010	Start Qty:	20.00		Cust Item ID:		
Required Date:	11/16/2010	Req'd Qty:	20.00		Customer:		
Reference:							

Approvals:	Process Plan:		Date:	10-11-03	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:		Stop		

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2182	Rev C								
100	Packaging	0.00							
	Packaging	0.00							
	Memo								
	Cut as per dwg								
110	QC6- Inspect dimensions to drawing	0.00							
	QC	0.00							
	Memo								
	Quality Control								
120	Identify as per dwg & Stock Location: 400	0.00							
	Packaging	0.00							
	Memo								
	Packaging								

Handwritten: 10/11/04 (20)

Handwritten: 8/10/10/4
counted
420
measured @ 5.0" long

Handwritten: 10/11/4 20SP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Wednesday, November 03, 2010 10:01:34 A

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Item ID: D2182B050

Accept

Setup Start

Revision ID:

Stop

Item Name: Clamp Cushion Black

Start Date: 11/2/2010 Start Qty: 20.00

Cust Item ID:

Required Date: 11/16/2010 Req'd Qty: 20.00

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/11/05 [Signature]
WF
10-11-5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Wednesday, November 03, 2010 10:01:38 AM

Page 1

Work Order ID: 63470

Parent Item: D2182B050

Parent Item Name: Camp Cushion Black



Start Date: 11/2/2010

Required Date: 11/16/2010

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP: ☐B☐ 99.03.02☐ Re-format ☐DM☐ IPP Rev:C 10.11.02 as per
revC DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2182B

Manufactured

No

100

f

76.1159

0.4166

8.332



Rubber Cushion



EP 10/11/04

Location

Loc Qty

Loc Code

ST410

76.11594

52649

76.11594

8.332

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

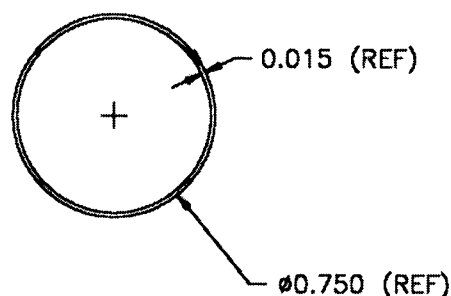
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

RELEASED
97/05/16 DS

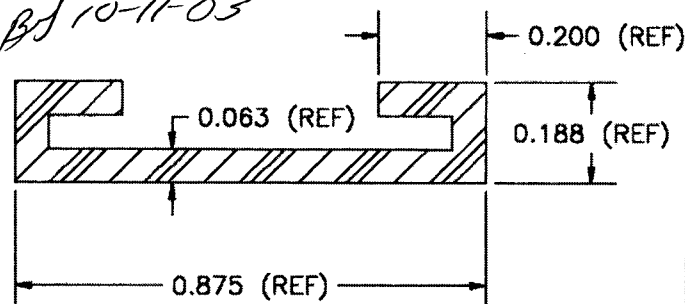
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 63470
BS 10-11-03



D2182-050, HEAT SHRINK
LENGTH

EG: 3.5 LONG: D2182-035
10 LONG: D2182-100

MATERIAL: RAYCHEM RNF-100-3/4-CL
HEAT SHRINKABLE INSULATION SLEEVING



W-WHITE
B-BLACK
D2182W050, RUBBER CUSHION
LENGTH

EG: WHITE 3.5 LONG: D2182W035
BLACK 10 LONG: D2182B100

MATERIAL: SANTOPRENE 101-73
CONFORMS TO MIL-R-3065

DART



C	97:05:14	ADD HEAT SHRINK	RUBBER CUSHION	D2182	TITLE	RUBBER CUSHION	REV. C	SHEET 1 OF 1	SCALE	DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	PREPARED KE	CHECKED M	APPROVED B	DATE Jan. 6, 1995
B	97:04:07	ADD MATERIAL SPECIFICATION												

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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